

Work Order ID 147136

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Item ID: D206-797-211 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH
Start Date: 6/2/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/3/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: dem Date: 16/06/02 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-797-2	C								

125 Pick Kit 0.00

125

Packaging

Packaging

Memo

PULL FROM STOCK D206-797-211 X 1 B144822

REMOVE D4292-1 X 1 B123358 AND RETURN TO STOCK UNDER
ORIGINAL B/N X1 B119389

REPLACE WHEN AVAILABLE
D4292-1 X 2 B 145189

**DAS
6
9-89****DAS
21
9-89****SEP 29 2016**1 11.10. 3/6/2016

130 Pick Kit 0.00

130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-797-211
Location:FG034

**DAS
27
9-89****SEP 29 2016**

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Item ID: D206-797-211 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH
Start Date: 6/2/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/3/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00				DAS 21 9-89			
140 QC	Memo	0.02							SEP 2 9 2016
Quality Control									

DAS
21
9-89 SEP 2 9 2016

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Work Order ID: 147136

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Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 6/2/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B
11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19
added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg
002 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4292-1 *D4292-1* Fitting		Manufactured	No				Each	0.0000		-2			
									**				
D4292-1 *D4292-1* Fitting		Manufactured	No				Each	0.0000		2			
									**				

DAS
27
9-89

SEP 29 2016

B119389
B123358

Dem

2
145188 DAS
6
9-89

SEP 29 2016

Work Order ID 144822

144822

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Item ID: D206-797-211

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/15/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-797-2

C

DAS
28
9-89

MCS 16-04-28

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD206-797-211 CHG002

2x DAS 28 9-89 MAY 02 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2 APR 29 2016 DAS 27 9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

2x DAS 28 9-89 MAY 02 2016

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Item ID: D206-797-211

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/15/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00				2x	DAS 28 9-89	DAS 27 9-89	MAY 02 2016
Packaging	Identify and pack for shipping as per PPP D206-797-211 Location: FG034								
	x1 FS 034 1x PPP 143876								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									
							MCS		MAY 02 2016
							2m	16/05/02	

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Work Order ID: 144822

144822

Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B
11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19
added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg
002 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status DAS
D4713-1 Spacer		Manufactured	No			110	Each	6.0000	1	2			DAS 6 9-89
D4713-1									**				DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST121				6					
				138743				6					
MS3367-5-0 Tie Wrap		Purchased	No			110	Each	94.0000	1	2			DAS 6 9-89
MS3367-5-0									**				DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST272				94					
				123164				94					
D4271-011 Beam Assembly, Fwd		Manufactured	No			110	Each	2.0000	1	2			DAS 6 9-89
D4271-011									**				DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST452				2					
				131781				2					

APR 29 2016

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Work Order ID: 144822

144822

Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D4271-013

Manufactured No

110

Each

3.0000

1

1

D4271-013

Beam Assembly, Aft

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST453

3

122880

1

131697

1

141297

1

D4292-1

Manufactured No

110

Each

6.0000

2

2

D4292-1

Fitting

DAS
6
9-89 DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st533

6

119389

1

123358

5

D4293-1

Manufactured No

110

Each

16.0000

2

2

D4293-1

Fitting

DAS
6
9-89 DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st533

16

114227

2

116905

4

122955

8

97520

2

D4314-1

Manufactured No

110

Each

34.0000

4

4

D4314-1

Shim

DAS
6
9-89 DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST091

34

120515

14

123102

20

APR 29 2016

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Shop Packet Print

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Work Order ID: 144822

144822

Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D4314-3

Manufactured No

110

Each

51.0000

4

28

**

LAS
6
9-89
BAS
27
9-89

D4314-3

Shim

Location

Loc Qty

Loc Code

ST091

4

116106

4

ST103a

47

113351

18

119651

9

123115

20

4
4

AN6-17A

Purchased

No

110

Each

22.0000

2

24

**

DAS
6
9-89
BAS
27
9-89

AN6-17A

Bolt

Location

Loc Qty

Loc Code

ST334

22

m128403

7

m130466

15

4
24

AN6-20A

Purchased

No

110

Each

37.0000

2

**

LAS
6
9-89
BAS
27
9-89

AN6-20A

BOLT

Location

Loc Qty

Loc Code

over005

30

M133932

30

ST334

7

M128936

7

24

DAS
28
9-89

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Work Order ID: 144822

144822

Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0663J

Purchased

No

110

Each

576.0000

8

8/16

NAS1149D0663.J

**

Washer

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST263

298

M133134

89

M133769

12

M133812

6

M134360

191

ST269

51

M126334

51

DAS
28
9-89

DAS
27
9-89

MS21042L6

Purchased

No

110

Each

229.0000

4

48

MS21042L6

**

Nut

Location

Loc Qty

Loc Code

ST303

229

m133938

6

m134055

73

m134509

100

m134567

50

DAS
28
9-89

DAS
27
9-89

MS27151-19

Purchased

No

110

Each

75.0000

4

48

MS27151-19

**

NUT

Location

Loc Qty

Loc Code

ST275

75

m128994

5

m132285

20

m132399

50

DAS
28
9-89

DAS
27
9-89

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Work Order ID: 144822

144822

Parent Item: D206-797-211

D206-797-211

Parent Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

MS24694-S10

Purchased

No

110

Each

144.0000

4

48

MS24694-S10

SCREW

**

DAS 8 27
9-89 9-89

Location

Loc Qty

Loc Code

ST284

144

117442

44

120986

100

9

DAS
28
9-89

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Item ID: D206-797-211

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH

Start Date: 5/10/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/15/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-797-2	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD206-797-211 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

MCS APR 28 2016

5.0 PARTS LIST

Qty -021	Qty -022	Qty -023	Qty -024	Qty -211	Part Number	Description
X					D206-797-021	QUICK RELEASE HELI-UTILITY-BASKET
	X				D206-797-022	QUICK RELEASE HELI-UTILITY-BASKET
		X			D206-797-023	QUICK RELEASE HELI-UTILITY-BASKET
			X		D206-797-024	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D206-797-211	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4293-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

List Lots

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Criteria : Item ID: d206-797-211 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-797-211 Quick Release Mounting 206L / L1 / L3 / L4 Fits LH or RH	Main Warehouse	143891	5/2/2016	1.0000	QC21	CHG002	
	FG034						
	Main Warehouse	144822	5/2/2016	1.0000	QC21	CHG002	
	FG034						
Total:				2.0000			

w/o 147136.